

PURE REFLECTIONS
PRODUCT TECHNICAL DATA SHEET
JANUARY 2024

PRODUCTS

#PR340 PURLite - Lightweight Bodyfiller Gallon 4/case

DESCRIPTION

Pure Reflections Coatings® PURLite Lightweight Bodyfiller is a tack free super lightweight autobody filler designed to reduce sandpaper clogging and sand to a fine finish.

APPROVED SUBSTRATES:

- Cold Rolled Steel
- Galvanized Steel
- Aluminum

NOTE: For structural repairs prone to high degrees of stress and flexibility, use a fiber-reinforced filler.

SURFACE PREPARATION:

Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. The surface must be thoroughly dry before repairing or applying the material.

Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.

MIXING

Stir #PR340 filler before using. Knead the cream hardener.

Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" diameter puddle).

Puddles larger than 4" (10 cm) in diameter will require additional hardener. Mix thoroughly until a uniform color is achieved.

Approximate setting time is 3-5 minutes @ 72°F (22°C)

APPLICATION

Apply in layers with even firm pressure.
Do not apply all at once.

FINISH

Rough shape with 40 – 80 grit (as needed)

Sand filler with 80 grit or finer.

Final sand repair and paint edge 180 grit.

NOTE: For best results, apply #PR342 PURPoly Polyester Finishing Putty to provide a smoother finish and reduce the amount of primer surfacer needed for a quality finish.

TECHNICAL DATA

Appearance	Light gray colored paste
VOC	Refer to Section 9 of the Safety Data Sheet
Relative Density	Sheet
Sand Time	Refer to Section 9 of the Safety Data Sheet
Max Recommended Thickness (sanded)	10-15 min. 1/4 inch (6mm)

NOTE:

Properties are typical values and should not be considered as sales specifications.

Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.

IMPORTANT NOTES:

Never return mixed filler to can.

Keep can closed and store it in a cool dry place.

USE WITH SUPPLIED CREAM HARDENER ONLY!

PERSONAL PROTECTION / SAFETY

- For use by trained professionals only.
- Read label, directions, and SDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.
The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

NOTE: PURE REFLECTIONS products are not recommended for use in temperatures below 60° F. Use below these temperatures will affect dry times and performance.

FOR INDUSTRY USE ONLY

Read SDS Before Use

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions.

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

Manufactured for: ABI/AUTOBODY BRANDS INTERNATIONAL A DIVISION OF
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FOR TECHNICAL ASSISTANCE CALL: 1-87-REFINISH

<https://purereflectionscoatings.com/>

MADE IN USA